# MidwayMetals 

the stainless steel innovators

## Products \& Services Catalogue

## ABSOLUTELY LASER FLAT

At Midway Metals, we pride ourselves on quality and innovation. We're constantly upgrading our products and services to meet and exceed market expectations. We are proud to announce that we have made the largest investment in the stainless steel industry in Australia since the mid 1990's.
Laser cutters and fabricators demand flat material and Midway Metals can deliver. We have recently purchased and installed a state of the art precision blanking line from Red Bud in the US, with an in-line stretcher leveller, that produces superior flatness unsurpassed in our industry.
By stretching the material beyond its yield point, our stretcher leveller resets the material's memory from the milling process. The material is stretched from top to
bottom and edge to edge, releasing all internal stresses and producing a perfectly flat product.
Stretcher levelling is superior to other techniques currently used in Australia. It's the only process guaranteed to flatten the material, without reducing the thickness (a common problem with temper passing). And, while temper passing and roller levelling can reduce the internal stresses in the material, they will not reset it. Only stretcher levelling can reset a material's memory.
With our new precision blanking line, we can provide dead flat sheets and plates, cut to length up to 12 metres.

When precision cutting, quality fabricating and 100\% perfection in flatness count, Midway Metals' stretcher leveller is the only process in Australla that can deliver.

## BLANKING LINE

## KEY FEATURES \& BENEFITS

The ability to produce perfectly flat material is not the only benefit of Midway Metals stretcher leveller technology. See below the various features and benefits that set stretcher levelling apart from other inferior alternatives.

## BENEFITS FOR FABRICATORS

- Material stays flat after folding and punching
- Need for rework from warping is eliminated
- No tensile springback. Fold / bend material just once to achieve desired angle
- Save time from unnecessary rework
- Process will not change mechanical properties


## BENEFITS FOR LASER CUTTERS

- Midway's Laser Flat material
- Material doesn't warp when laser cut with high heat
- Improved material quality allows for consistent cutting
- Material stays flat after laser cutting
- Likelihood of damage to laser heads decreased when cutting
- Ability to retain accuracy when cutting long, flat lengths
- Decreased cutting time with no changes in material during the cutting process



## SETTING A NEW STANDARD

In accordance with our reputation as the stainless steel innovators, Midway Metals are proud to announce that we have installed a slit rolled edge, flat bar machine. We are excited about this announcement because this is the only machine of its kind in Australia, further placing Midway Metals at the forefront of the stainless steel industry.
This machine reduces lead times significantly. Using the slit band from our slitting line, this machine flattens, straightens, edges and cuts the finished bar into lengths ranging from 2-6 metres. Thanks to this machine, Midway Metals can produce any width of bar, from 20 mm to 200 mm . This service can be used to support you with special projects as well as ongoing and recurring needs.

Custom lengths available upon request. Contact your nearest Midway Metals office for more information.

FLAT BAR LINE CAPABILITIES

|  | Minimum | Maximum |
| :--- | :--- | :--- |
| Entry Coil Weight | N/A | $3,000 \mathrm{kgs}$ |
| Entry Coil ID | 508 mm | 508 mm |
| Coil Diameter | N/A | 1800 mm |
| Width | 20 mm | 200 mm |
| Thickness | 2.0 mm | 8.0 mm |
| Flat Bar Length | 2000 mm | 6000 mm |

## SLITTING LINE

## MARKET LEADING SPEED AND CAPABILITIES

One of the most recent additions to our processing capacity, is our high speed, coil-to-coil slitting line, from Red Budin the USA. This machine will set a new standard for performance and productivity in the Australian coil proccessing industry.

Our new slitting line boasts a quick and easy set up, and will decrease or even eliminate the amount of camber, usuallyintroduced in the slitting process. This reduction will yield closer tolerances for coils slit on our machine and then processed in secondary operations.

## MORE THAN SIZE

Our high speed slitting line is big — the largest of its type in Australia - but it's not just size that sets this machin apart from inferoir alternatives, it's the broad range of capabilities it possesses. The ability to break down larger coils into smaller ones and the option of applying PE to either the top, bottom or both sides of the material, produces a far superior product and sets this machines apart from the rest of the Australian market.

SLITTING LINE CAPABILITIES

|  | Minimum | Maximum |
| :--- | :--- | :--- |
| Entry Coil Weight | $2,000 \mathrm{~kg}$ | $13,600 \mathrm{kgs}$ |
| Entry Coil ID | 483 mm | 635 mm |
| Coil Diameter | N/A | 1905 mm |
| Thickness | 0.5 mm | 8.0 mm |
| Coil Width | 480 mm | 2210 mm |
| Slit Width | 20 mm | 2100 mm |
| Exit Coil Weight | $13,600 \mathrm{~kg}$ | $13,600 \mathrm{kgs}$ |
| Exit Coil ID | 508 mm | 508 mm |

Accuracy: +/-0.51mm
Tooling: ASKO Edgemaster shimless tooling
PE Coating available top and bottom

## THREE STAGES OF SPEED AND ACCURACY

## Stage One

Mandrel and automatic coil tracking system

- Mandrel drives and material along the line, to the tension stand
- Automatic coil tracking system compensates when the strip deviates from the centreline by moving in the opposite direction until the coil is centered again
- Material is then sent to the crop shear for initial square edge



## Stage Two

## Slitting head

- Traversing base allows the slitter to 'float' with the strip while running. This side to side adjustment is motorised
- System prevents additional camber from being introduced into the slit strips
- Slitter features:
- Fully automatic pass line compensation
- Automatically adjusts to different knife diameters
- Compensates for material thickness

- PE coating ability for both sides
- Scrap choppers cut the edge trim and conveyor system carries the scrap to bins


## Stage Three

Tension system, exit crop shear and recoiler

- Automatic tension system assures proper winding tension
- Exit crop shear cuts the coil ahead of recoiler to eliminate the need for rethreading the entire line when breaking down coils
- Mandrel gripper compensates for thickness variations across the width of the strip
- Recoiler tail hold-downs and controls strips, which
 prevents loose tails at the end of the run

| SPECIFICATIONS: | ASTM A240/480 |
| :--- | :--- |
| FINISH: | BA, 2B PE, N4 PE, CPP, No. 1 |



| SIZE |  | 304/L |  |  |  | 316/L |  |  | 3 CR12 <br> 1.4003 | $409 L$ <br> 2B | 253MA |  | 321 |  | 2101 | 2205 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | BA | $\begin{aligned} & 2 B \\ & P E \end{aligned}$ | $\begin{aligned} & \text { N4 } \\ & \text { PE } \end{aligned}$ | $\begin{gathered} \text { CPP/ } \\ \text { N1 } \end{gathered}$ | $\begin{aligned} & 2 B \\ & P E \end{aligned}$ | $\begin{aligned} & \text { N4 } \\ & \text { PE } \end{aligned}$ | $\begin{gathered} \text { CPP/ } \\ \text { N1 } \end{gathered}$ |  |  | 2B | No. 1 | 2B | No. 1 |  |  |
| 0.55 mm | 915 |  | * |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 1219 |  | $\star$ | $\pm$ |  | $\star$ | $\star$ |  |  |  |  |  | $\star$ |  |  |  |
| 0.7 mm | 915 |  | $\star$ |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 1219 | $\star$ | $\star$ | * |  | $\star$ | $\star$ |  |  |  |  |  | $\star$ |  |  |  |
| 0.9 mm | 915 |  | $\pm$ |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 1219 | $\star$ | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  |  |  |  | $\star$ |  |  |  |
| 1.2 mm | 915 |  | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 1219 | $\star$ | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  |  |  |  | $\star$ |  | $\star$ | * |
|  | 1500 |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |
| 1.5 mm | 915 |  | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 1219 | $\star$ | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  |  |  |  | $\star$ |  |  |  |
|  | 1250 |  |  |  |  |  |  |  | * |  | $\star$ |  |  |  | * | * |
|  | 1500 |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  |  |  |  | $\star$ |  |  |  |
| 2 mm | 915 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 1219 |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  |  |  |  | $\star$ |  |  |  |
|  | 1250 |  |  |  |  |  |  |  | $\star$ | $\star$ | $\star$ |  |  |  | $\star$ | * |
|  | 1500 |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  | $\star$ | A |  |  |  |  |  |  |
|  | 2000 |  | $\star$ |  |  | $\star$ |  |  |  |  |  |  |  |  |  |  |
| 2.5 mm | 1219 |  | $\star$ | $\star$ |  | $\star$ |  |  |  |  |  |  |  |  |  |  |
|  | 1500 |  | $\star$ | $\star$ |  | $\star$ |  |  |  |  |  |  |  |  |  |  |
| 3 mm | 915 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 1219 |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  |  |  |  | $\star$ |  |  |  |
|  | 1250 |  |  |  |  |  |  |  | $\star$ |  | $\star$ |  |  |  | * | * |
|  | 1500 |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  | $\star$ |  |  |  | $\star$ |  | * | A |
|  | 2000 |  | $\star$ |  |  | $\star$ |  |  | * |  |  | $\star$ | $\star$ |  | * | * |
| 3.5 mm | 1500 |  |  |  |  |  |  |  | $\star$ |  |  |  |  |  |  |  |
| 4 mm | 1219 |  | $\star$ |  | A | $\star$ |  |  |  |  |  |  |  |  |  |  |
|  | 1500 |  | $\star$ |  | $\pm$ | $\star$ |  |  |  |  |  | $\star$ |  |  | $\star$ | $\pm$ |
|  | 2000 |  | $\star$ |  | * | $\star$ |  |  |  |  |  |  |  |  | * | * |
| 5 mm | 1219 |  | $\star$ |  | $\star$ | $\star$ |  | $\star$ |  |  |  |  |  |  |  |  |
|  | 1250 |  |  |  |  |  |  |  | $\star$ |  |  |  |  |  |  |  |
|  | 1500 |  | $\star$ |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  | $\star$ |  | $\star$ | * | * |
|  | 2000 |  | $\star$ |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  | $\star$ |  |  | A | N |
| 6 mm | 1219 |  | $\star$ |  | $\star$ | $\star$ |  | $\star$ |  |  |  |  |  |  |  |  |
|  | 1250 |  |  |  |  |  |  |  | $\star$ |  |  |  |  |  |  |  |
|  | 1500 |  | $\star$ |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  |  |  | $\star$ | $\star$ | * |
|  | 2000 |  | $\star$ |  | $\star$ | $\star$ |  | $\star$ | $\star$ |  |  | $\star$ |  |  | * | $\pm$ |
| 8 mm | 1219 |  |  |  | $\star$ |  |  | $\star$ |  |  |  |  |  |  |  |  |
|  | 1500 |  | $\star$ |  | $\star$ |  |  | $\star$ |  |  |  |  |  |  |  |  |
|  | 2000 |  | $\star$ |  | $\star$ |  |  | $\star$ |  |  |  | $\star$ |  |  |  |  |
| 10 mm | 1219 |  |  |  | $\star$ |  |  | $\star$ |  |  |  |  |  |  |  |  |
|  | 1500 |  |  |  | $\star$ |  |  | $\star$ |  |  |  |  |  |  |  |  |
|  | 2000 |  |  |  | $\star$ |  |  | $\star$ |  |  |  |  |  | $\star$ |  |  |


| SPECIFICATIONS: | ASTM A240/480 |
| :--- | :--- |
| FINISH: | $2 \mathrm{~B}, 2 \mathrm{~B}$ PE, N4 PE, BA PE, N8 PE |


| SIZE |  | 304 |  |  |  |  | 316 |  |  | 253MA | $3 C R 12$ | 321 | $\begin{aligned} & \text { LDX } \\ & 2101 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 2B | $\begin{aligned} & 2 B \\ & P E \end{aligned}$ | $\begin{aligned} & \text { N4 } \\ & \text { PE } \end{aligned}$ | $\begin{aligned} & \text { BA } \\ & \text { PE } \end{aligned}$ | $\begin{aligned} & \text { N8 } \\ & \text { PE } \end{aligned}$ | 2B | $\begin{aligned} & 2 B \\ & P E \end{aligned}$ | $\begin{aligned} & \text { N4 } \\ & \text { PE } \end{aligned}$ | 2B | $\begin{gathered} 1.4003 \\ 2 B \end{gathered}$ | $2 B$ | 2B |
| 0.45 mm | $915 \times 1830$ |  |  |  |  |  |  |  |  |  |  |  |  |
|  | $1219 \times 2438$ | $\star$ |  | $\star$ |  |  |  |  |  |  |  |  |  |
| 0.55 mm | $915 \times 1819$ | * | A | A |  |  |  |  |  |  |  |  |  |
|  | $915 \times 2438$ | $\star$ | $\star$ | * |  |  |  |  |  |  |  |  |  |
|  | $1219 \times 2438$ | $\star$ | * | $\star$ |  |  | $\star$ |  |  |  |  |  |  |
| 0.7 mm | $915 \times 1830$ | $\star$ | $\star$ | A |  |  |  |  |  |  |  |  |  |
|  | $915 \times 2438$ | A | A | A |  |  |  |  |  |  |  |  |  |
|  | $1219 \times 2438$ | $\star$ |  | $\star$ | $\star$ |  | $\star$ |  | $\star$ |  |  |  |  |
| 0.9 mm | $915 \times 1830$ | A | $\star$ | * |  |  |  |  |  |  |  |  |  |
|  | $915 \times 2438$ | $\star$ | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |
|  | $1219 \times 2438$ | * | $\star$ | $\star$ | $\star$ |  | * | $\star$ | $\star$ |  |  |  |  |
|  | $1219 \times 3048$ |  | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |
|  | $1500 \times 3000$ |  |  | $\star$ |  |  |  |  |  |  |  |  |  |
|  | $1524 \times 2438$ |  |  | $\star$ |  |  |  |  |  |  |  |  |  |
| 1 mm | $1219 \times 2438$ |  |  |  |  | $\star$ |  |  |  | $\star$ |  |  |  |
| 1.2 mm | $915 \times 1830$ | $\pm$ | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |
|  | $915 \times 2438$ | $\star$ | A | $\star$ |  |  |  |  |  |  |  |  |  |
|  | $1219 \times 2438$ | $\star$ | $\star$ | $\star$ | $\star$ | $\star$ | $\star$ | $\star$ | $\star$ |  |  | $\star$ |  |
|  | $1219 \times 3048$ | $\star$ | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |
|  | $1219 \times 1829$ | $\star$ |  | $\star$ |  |  | $\pm$ |  | $\star$ |  |  |  |  |
|  | $1219 \times 3658$ | * |  | $\star$ |  |  | * |  | * |  |  |  |  |
|  | $1500 \times 3000$ | $\star$ | $\star$ | $\star$ |  |  |  | $\star$ | $\star$ |  |  |  |  |
|  | $1524 \times 2438$ | A |  | * |  |  | $\pm$ |  | * |  |  |  |  |
| 1.5 mm | $915 \times 1830$ | $\star$ | * | * |  |  |  |  |  |  |  |  |  |
|  | $915 \times 2438$ | $\star$ | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |
|  | $915 \times 3658$ | $\star$ |  |  |  |  |  |  |  |  |  |  |  |
|  | $1219 \times 1830$ | $\star$ | A | $\pm$ |  |  |  | A |  |  |  |  |  |
|  | $1219 \times 2438$ | $\star$ | $\star$ | * | $\star$ | $\star$ | * | $\star$ | $\star$ |  |  | * | $\pm$ |
|  | $1219 \times 3048$ | $\star$ | $\star$ | $\star$ |  |  |  | * | $\star$ |  |  |  |  |
|  | $1219 \times 3658$ | * |  | $\star$ |  |  | * |  | * |  |  |  |  |
|  | $1250 \times 2400$ |  |  |  |  |  |  |  |  |  |  |  |  |
|  | $1250 \times 2500$ |  |  |  |  |  |  |  |  | $\star$ | $\star$ |  |  |
|  | $1500 \times 3000$ | $\star$ | $\star$ | $\star$ |  |  | * | * | $\star$ |  |  |  | $\pm$ |
|  | $1500 \times 4000$ |  | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |

The latest Fibre Optic \& CO $\mathrm{CO}_{2}$ Laser Film coatings are utilised with our Stretcher Levelled Laser Flat material to ensure superior quality sheet and plate

| SIZE |  | 304 |  |  |  | 316 |  |  |  | 253MA | $3 C R 12$ | 321 | $\begin{aligned} & \text { LDX } \\ & 2101 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 2B | $\begin{aligned} & 2 B \\ & P E \end{aligned}$ | $\begin{aligned} & \text { N4 } \\ & \text { PE } \end{aligned}$ | $\begin{aligned} & \text { BA } \\ & \text { PE } \end{aligned}$ | 2B | $\begin{aligned} & 2 B \\ & P E \end{aligned}$ | $\begin{aligned} & \text { N4 } \\ & \text { PE } \end{aligned}$ | $\begin{aligned} & \text { N8 } \\ & \text { PE } \end{aligned}$ | $2 B$ | $1.40032 B$ | $2 B$ | 2B |
| 2 mm | $915 \times 1819$ | $\star$ | $\star$ | $\star$ |  | A | $\star$ | $\star$ |  |  |  |  |  |
|  | $915 \times 2438$ | $\pm$ | $\star$ | * |  | * | * | $\star$ |  |  |  |  |  |
|  | $1219 \times 1830$ | $\star$ | $\star$ |  |  |  | * |  |  |  |  |  |  |
|  | $1219 \times 2438$ | $\star$ | $\star$ | * | $\star$ | $\star$ | * | * | $\star$ |  |  | * | * |
|  | $1219 \times 3048$ | $\star$ | $\star$ | $\star$ |  |  | $\star$ |  |  |  |  |  |  |
|  | $1250 \times 2400$ |  |  |  |  |  |  |  |  |  |  |  |  |
|  | $1250 \times 2500$ |  |  |  |  |  |  |  |  | $\star$ | $\star$ |  |  |
|  | $1500 \times 3000$ | $\star$ | $\star$ | $\star$ |  | $\star$ | $\star$ | $\star$ |  |  | $\pm$ | * | * |
|  | $1500 \times 4000$ |  | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |
| 2.5 mm | $915 \times 1830$ | $\pm$ | $\star$ | * |  |  |  |  |  |  |  |  |  |
|  | $915 \times 2438$ | $\pm$ | * | * |  |  |  |  |  |  |  |  |  |
|  | $1219 \times 2438$ | $\star$ | * | $\star$ | $\star$ | $\star$ | $\star$ | $\pm$ |  |  |  |  |  |
|  | $1219 \times 3000$ | $\pm$ | $\star$ | * |  |  |  |  |  |  |  |  |  |
|  | $1500 \times 3000$ | $\pm$ | $\star$ | $\star$ |  |  | $\star$ |  |  |  |  |  |  |
|  | $1500 \times 4000$ |  | $\star$ | * |  |  |  |  |  |  |  |  |  |
| 3 mm | $915 \times 1830$ | $\star$ | * | $\star$ |  | $\pm$ | $\star$ |  |  |  |  |  |  |
|  | $915 \times 2438$ | $\star$ | * | \# |  | * | * |  |  |  |  |  |  |
|  | $1219 \times 1830$ |  | $\star$ |  |  |  | $\star$ |  |  |  |  |  |  |
|  | $1219 \times 2438$ | $\star$ | $\star$ | $\star$ |  | $\star$ | $\star$ | $\star$ | $\star$ |  |  | $\star$ | A |
|  | $1219 \times 3048$ | $\pm$ | $\star$ | $\star$ |  | * | $\star$ | $\star$ |  |  |  |  |  |
|  | $1250 \times 2500$ |  |  |  |  |  |  |  |  | $\star$ | $\star$ |  |  |
|  | $1250 \times 3000$ |  |  |  |  |  |  |  |  |  | $\star$ |  |  |
|  | $1500 \times 3000$ | $\star$ | $\star$ | $\star$ |  | * | * | $\star$ |  |  | $\star$ | $\star$ | A |
|  | $1500 \times 4000$ | $\pm$ | $\star$ | $\star$ |  |  |  |  |  |  |  |  |  |

The latest Fibre Optic \& CO $\mathrm{CO}_{2}$ Laser Film coatings are utilised with our Stretcher Levelled Laser Flat material to ensure superior quality sheet and plate

PLATE


|  | SIZE | TP 304/L | TP 316L | TP 321 | 3CR12 | 253MA | 2205 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | 1.4003 |  |  |
| 12 mm | $1219 \times 2438$ | $\star$ | $\star$ |  |  |  |  |
|  | $3000 \times 1500$ | $\star$ | $\star$ | $\star$ | $\star$ |  |  |
|  | $1500 \times 4000$ | $\star$ | \% |  |  |  |  |
|  | $1500 \times 6000$ | $\star$ | $\star$ | $\star$ | $\star$ |  |  |
|  | $2000 \times 6000$ | $\star$ | $\star$ | $\star$ | $\star$ | $\star$ | * |
|  | $2500 \times 6000$ | $\star$ | $\pm$ |  |  |  |  |
|  | $2500 \times 7000$ | $\star$ | $\star$ |  |  |  |  |
|  | $2500 \times 7500$ | $\star$ | $\star$ |  | $\pm$ |  |  |
| 13 mm | $2000 \times 6000$ | $\star$ | $\star$ |  |  |  |  |
| 16 mm | $1219 \times 2438$ | $\star$ | $\star$ |  |  |  |  |
|  | $1500 \times 3000$ | $\star$ | $\star$ |  |  |  |  |
|  | $1500 \times 6000$ | * | $\star$ |  | $\star$ | $\star$ |  |
|  | $2000 \times 6000$ | $\star$ | $\star$ | $\star$ | $\star$ | $\star$ | * |
|  | $2500 \times 6000$ | $\star$ | * |  |  |  |  |
|  | $2500 \times 7500$ | * | $\star$ |  |  |  |  |
| 17 mm | $2000 \times 6000$ | $\star$ | $\star$ |  |  |  |  |
| 19 mm | $2000 \times 6000$ | $\star$ | $\star$ |  |  |  |  |
| 20 mm | $1219 \times 2438$ | * | * |  |  |  |  |
|  | $1500 \times 3000$ | $\star$ | $\star$ |  |  |  |  |
|  | $1500 \times 6000$ | $\star$ | $\star$ |  | $\star$ |  |  |
|  | $2000 \times 6000$ | $\star$ | $\star$ | $\star$ | $\star$ | $\star$ | * |
|  | $2500 \times 6000$ | $\pm$ | $\pm$ |  |  |  |  |
|  | $2500 \times 7500$ | $\star$ | * |  |  |  |  |
| 22 mm | $2000 \times 6000$ | $\star$ | $\star$ |  |  |  |  |
| 25 mm | $1219 \times 2438$ | $\star$ | * |  |  |  |  |
|  | $1500 \times 3000$ | * | * |  |  |  |  |
|  | $1500 \times 6000$ | $\star$ | $\star$ | $\star$ | $\star$ |  |  |
|  | $2000 \times 6000$ | $\star$ | $\star$ | $\star$ | $\star$ | $\star$ | $\pm$ |
|  | $2500 \times 6000$ | $\star$ | $\star$ |  |  |  |  |
| 32 mm | $1500 \times 6000$ | * | $\star$ |  |  |  |  |
|  | $2000 \times 6000$ | $\star$ | $\star$ | $\star$ |  |  | $\star$ |
|  | $2500 \times 6000$ | * | $\star$ |  |  |  |  |
| 40 mm | $1500 \times 6000$ | * | $\star$ |  |  |  |  |
|  | $2000 \times 6000$ | $\star$ | $\star$ | $\star$ | $\star$ |  | * |
|  | $2500 \times 6000$ | $\star$ | $\star$ |  |  |  |  |
| 50 mm | $1500 \times 6000$ | $\star$ | $\star$ |  |  |  |  |
|  | $2000 \times 6000$ | $\star$ | $\star$ | $\star$ | $\star$ |  | A |
| 65 mm | $2000 \times 4000$ | $\star$ | $\star$ |  |  |  |  |
| 80 mm | $2000 \times 4000$ | $\star$ | $\star$ |  |  |  |  |


| THICKNESS | HOLE DIA (A) | CENTRES (B) | OPEN AREA \% | $\mathbf{3 0 4}$ | $\mathbf{3 1 6}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0.7 mm | 1.6 | 2.54 | 36 | $\star$ | $\star$ |
| 0.9 mm | 2.06 | 3.10 | 41 | $\star$ | $\star$ |
| 0.9 mm | 3.25 | 4.52 | 46 | $\star$ | $\star$ |
| 0.9 mm | 4.76 | 6.35 | 51 | $\star$ | $\star$ |
| 1.5 mm | 3.25 | 5.59 | 30 | $\star$ | $\star$ |
| 1.5 mm | 3.97 | 5.59 | 46 | $\star$ | $\star$ |
| 1.5 mm | 4.76 | 6.35 | 51 | $\star$ | $\star$ |
| 1.5 mm | 6.35 | 9.55 | 40 | $\star$ | $\star$ |
| 1.5 mm | 9.53 | 14.3 | 40 | $\star$ | $\star$ |
| 1.5 mm | 12.7 | 17.3 |  | $\star$ | $\star$ |

**Note: Different sheet sizes are available upon request **


| SIZE | RAISED HOLE <br> D/A | DRA/N HOLD <br> D/A | CENTRES | $\mathbf{3 0 4}$ | $\mathbf{3 1 6}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 2.0 mm | $2438 \times 1219 \mathrm{~mm}$ | 13.0 mm | 5.0 mm | 38 mm | $\star$ |


| WELDED MESH PANELS |  |  | WELDED MESH ROLLS |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SIZE | WIRE DIA | APERTURE | WIDTH | WIRE DIA | APERTURE |
| $2400 \times 1200 \mathrm{~mm}$ | 3.15 mm | 25.0 mm | 1220 mm | 0.8 mm | 6.25 mm |
| $2400 \times 1200 \mathrm{~mm}$ | 3.15 mm | 40.0 mm | 1220 mm | 1.0 mm | 8.33 mm |
| $2400 \times 1200 \mathrm{~mm}$ | 4.0 mm | 50.0 mm | 1220 mm | 1.2 mm | 12.5 mm |
|  |  |  | 1220 mm | 1.6 mm | 12.5 mm |
|  |  |  | 1220 mm | 1.6 mm | 25.0 mm |
|  |  |  | 1220 mm | 2.0 mm | 25.0 mm |


| WOVED MESH ROLLS |  |  |
| :---: | :---: | :---: |
| WIDTH | WIRE D/A | APERTURE |
| 1220 mm | 0.9 mm | 1.64 mm |
| 1220 mm | 1.6 mm | 11.2 mm |
| 1220 mm | 3.15 mm | 25.0 mm |

**Note: Minimum cut to length for welded and woven mesh rolls is one metre. Full size range of woven mesh is available upon request **

| SPECIFICATIONS: | ASTM A240/480 |
| :--- | :--- |
| FINISH: | PRESSED FLOOR PLATE, HRAP CHEQUER PLATE |


| SIZE |  | TP 304 | TP 316 |
| :---: | :---: | :---: | :---: |
| PRESSED FLOOR PLATE |  |  |  |
| 2 mm | $1219 \times 2438$ | $\star$ | $\star$ |
| 3 mm | $1219 \times 2438$ | $\star$ | $\star$ |
|  | $1219 \times 3048$ | $\star$ | $\star$ |
| 4.5 mm | $1219 \times 2438$ | $\star$ | $\star$ |
|  | $1500 \times 3000$ | $\star$ | * |
| 6 mm | $1219 \times 2438$ | * | * |
| HRAP CHEQUER PLATE |  |  |  |
| 3.5 mm | $1219 \times 2438$ | $\star$ | * |
| 4.5 mm | $1219 \times 2438$ | $\star$ | $\star$ |
|  | $1524 \times 3000$ | $\star$ | A |
| 6 mm | $1219 \times 2438$ | $\star$ | H |
|  | $1219 \times 6000$ | $\star$ | $\star$ |
|  | $1524 \times 3000$ | $\star$ | $\star$ |
| HRAP CHEQUER PLATE COIL |  |  |  |
| 3.5 mm | 1219 | $\star$ | $\pm$ |
| 4.5 mm | 1219 | $\star$ | $\star$ |
|  | 1524 | $\star$ | A |
| 6 mm | 1219 | $\star$ |  |
|  | 1524 | * |  |

THICKNESS TOLERANCES FOR SHEET/PLATE PRODUCED FROM COIL

| Finish | 2B |  | No. 1 |  |
| :---: | :---: | :---: | :---: | :---: |
| Width mm | $\begin{gathered} 914 \& \\ 1219 \mathrm{~mm} \end{gathered}$ | $\begin{aligned} & 1500 \& \\ & 2000 \mathrm{~mm} \end{aligned}$ | $\begin{aligned} & \text { Up to } \\ & 1524 \mathrm{~mm} \end{aligned}$ | Above 1524 mm |
| 0.6 | 0.50-0.60 | - | - | - |
| 0.7 | 0.65-0.75 | - | - | - |
| 0.9 | 0.84-0.96 | 0.82-0.98 | - | - |
| 1.2 | 1.12-1.28 | 1.12-1.28 | - | - |
| 1.5 | 1.42-1.58 | 1.40-1.60 | - | - |
| 2 | 1.90-2.10 | 1.89-2.11 | 1.82-2.18 | 1.75-2.25 |
| 2.5 | 2.40-2.60 | 2.37-2.63 | 2.27-2.73 | 2.20-2.80 |
| 3 | 2.89-3.13 | 2.85 0-3.15 | 2.73-3.27 | 2.67-3.33 |
| 4 | 3.83-4.17 | 3.83-4.17 | 3.67-4.33 | 3.65-4.35 |
| 5 | 4.83-5.17 | 4.81-5.19 | 4.75-5.50 |  |
| 6 | 5.80-6.20 | $5.77-6.23$ | 5.75-6.55 |  |
| 8 | 7.77-8.23 | $7.75-8.25$ | 7.75-8.75 |  |
| 10 | - | - | 9.75-10.75 |  |

## PLATE PROCESSING FACILITIES

Midway Metals has state of the art Plasma Cutting facilities, capable of cutting Stainless Steel from 2 mm to 80 mm in thickness. All machines are linked to the latest Fastcam Computer Software, with full Nesting facilities including standard developments of cones, square to rounds, branches and Lobster Back bends.

The advantages of using Midway Metals processing include:

- Australia's largest capacity for plasma cut plate processing with facilities in Brisbane, Sydney, Melbourne and Perth.
- Versatility of cutting widths and lengths. We can handle large dimensional plates ensuring large profiles are supplied in one piece.
- DXF files can be supplied by Computer Disc or by our email facility. DXF files can be emailed, saving time and ensuring quicker response to shut down/ breakdown situations.
- Send all DXF files to plasma@midwaymetals.com.au
- Tolerances and finishes have been improved due to advancements in technology. Increased cutting capacity and metre rates has lead to more efficient costings for the client.
- We stock a wide variety of plate sizes and grades:
- 304/304L
- 316/316L
- 321
- 2101
- 2205
- 253MA
- 3CR12 (1.4003)


LOBSTER


RECTIRCLE


PBRANCH


CONE

## Minimum Hole Size

A) Cut quality suitable.

To machine to finished size.
Not suitable for cut sizes.

| THICKNESS | MIN. HOLE SIZE |
| :---: | :---: |
| $<10 \mathrm{~mm}$ | 30 mm DIA |
| $>10 \mathrm{~mm}<19 \mathrm{~mm}$ | 50 mm DIA |
| $>19 \mathrm{~mm}<40 \mathrm{~mm}$ | 70 mm DIA |
| $>40 \mathrm{~mm}<100 \mathrm{~mm}$ | 200 mm DIA |

B) Standard Cut Quality.

| THICKNESS | MIN. HOLE SIZE |
| :---: | :---: |
| $<10 \mathrm{~mm}$ | 60 mm DIA |
| $>10 \mathrm{~mm}<19 \mathrm{~mm}$ | 80 mm DIA |
| $>19 \mathrm{~mm}<40 \mathrm{~mm}$ | 140 mm DIA |
| $>40 \mathrm{~mm}<100 \mathrm{~mm}$ | 200 mm DIA |

Minimum Width
25 mm or 2 x thickness whichever is greater
Minimum Length $2 \times$ thickness or 100 mm which ever is greater

## PLASMA CUTTING SHEETS \& PLATES

Standard tolerances Acc. ASTM A480.
Note the Flatness levels quoted by this standard refer to the feed material and not to the product of the plasma cutting operation.

Plasma Cutting - Standard Production Tolerances - Cut Size

| THICKNESS | OUTSIDE DIMENSION |  | INSIDE DIMENSION |  |
| :---: | :---: | :---: | :---: | :---: |
|  | $<\mathbf{1 5 0 0 m m}$ | $\mathbf{> 1 5 0 0 m m}$ | $<\mathbf{1 5 0 0 m m}$ | $\mathbf{> 1 5 0 0 m m}$ |
| $<50 \mathrm{~mm}$ | -1 | -1 | -5 | -6 |
| $>50 \mathrm{~mm}$ | +5 | +9 | +1 | +1 |
|  | -1 | -1 | -6 | -8 |
|  | +6 | +8 | +1 | +1 |



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