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Safety Data Sheet

according to WHS Regulations

Printing date 08.02.2021 Version number 14 Revision: 08.02.2021

1 Identification

- · Product identifier
- · Trade name: Avesta Cleaner 401
- · Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- · Application of the substance / the mixture Surface treatment of stainless and high alloyed steels
- · Uses advised against Other materials than stainelss and high alloyed steels
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

voestalpine Böhler weldCare AB Stenåldersgatan 7 213 76 Malmö, Sweden Tel: +46 (0)40 - 28 83 00 www.voestalpine.com/welding

Midway Metals 54-66 Smeaton Ave, Dandenong VIC 3175 Australia STEPHEN COLLING woody @midwaymetals.com.au M+61 403 059 629

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· Further information obtainable from:

Mats Lundahl

+46 (0) 40 28 83 00; Mats.Lundahl@voestalpine.com ·

Emergency telephone number:

Stephen Colling +61 403 059 629

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2 Hazard(s) Identification

· Classification of the substance or mixture

Met. Corr.1 H290 May be corrosive to metals.

Skin Corr. 1 H314 Causes severe skin burns and eye damage.

Eye Irrit. 2 H319 Causes serious eye irritation.

- · Label elements
- · GHS label elements The product is classified and labelled according to the Globally Harmonised System (GHS).
- Hazard pictograms



GHŠ05

- Signal word Danger
- · Hazard-determining components of labelling:

phosphoric acid

Isotridecanol, ethoxylated (≥2.5 EO)

· Hazard statements

May be corrosive to metals.

Causes severe skin burns and eye damage.

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Causes serious eye irritation.

· Precautionary statements

Wear protective gloves/protective clothing/eye protection/face protection.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor.

Specific treatment (see on this label).

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- · Other hazards
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.

3 Composition and Information on Ingredients

- · Chemical characterisation: Mixtures
- · Description: Mixture of substances listed below with nonhazardous additions.

· Dangerous components:					
7664-38-2	phosphoric acid	 Skin Corr. 1, H314 Acute Tox. 4, H302 	12.5-25%		
69011-36-5	Isotridecanol, ethoxylated (≥2.5 EO)		5-12.5%		

[·] Additional information: For the wording of the listed hazard phrases refer to section 16.

4 First Aid Measures

- · Description of first aid measures
- General information:

Immediately remove any clothing soiled by the product.

Seek medical treatment.

- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact:

Immediately wash with water and soap and rinse thoroughly.

Seek immediate medical advice.

- · After eye contact: Rinse opened eye for several minutes under running water.
- After swallowing:

Drink plenty of water and provide fresh air. Call for a doctor immediately.

Seek medical treatment.

- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire Fighting Measures

- · Extinguishing media
- · Suitable extinguishing agents: Suitable to surrounding conditions.
- · Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

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· Advice for firefighters

· Protective equipment: Wear fully protective suit.

6 Accidental Release Measures

· Personal precautions, protective equipment and emergency procedures

Mount respiratory protective device.

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Use respiratory protective device against the effects of fumes/dust/aerosol.

· Environmental precautions:

Dilute with plenty of water.

Not applicable

Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralising agent.

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and Storage

- · Handling:
- · Precautions for safe handling

Prevent formation of aerosols.

Ensure that suitable extractors are available on processing machines

- · Information about fire and explosion protection: The product is not flammable.
- · Conditions for safe storage, including any incompatibilities
- Storage:
- Requirements to be met by storerooms and receptacles:

Store only in the original receptacle.

Prevent any seepage into the ground.

- · Information about storage in one common storage facility: Not required.
- Further information about storage conditions:

Keep container tightly sealed.

Store in 5-35° C. Heat and sunlight will increase pressure and may lead to the bottle to swell.

· Specific end use(s) No further relevant information available.

8 Exposure controls and personal protection

- · Control parameters
- Ingredients with limit values that require monitoring at the workplace:

7664-38-2 phosphoric acid

WES Short-term value: 3 mg/m³ Long-term value: 1 mg/m³

· Additional information: The lists valid during the making were used as basis.

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- · Exposure controls
- Personal protective equipment:
- General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· Respiratory protection:

Only during spraying without adequate removal by suction.

Filter BE P3

Protection of hands:



Protective gloves

Neoprene gloves

Penetration time of glove material

≥ 8 h

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:

Safety glasses



Tightly sealed goggles

· Body protection:

Protective work clothing Use protective suit.

9 Physical and Chemical Properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Liquid
Colour: Colourless
Odour: Pungent
Odour threshold: Not determined.

• **pH-value at 20 °C:** 0.6

· Flash point: Not applicable.

· Flammability (solid, gas): Not applicable.

· Decomposition temperature: Not determined.

• Auto-ignition temperature: Product is not selfigniting.

• Explosive properties: Product does not present an explosion hazard.

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· Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
· Density at 20 °C:	1.12 g/cm³	
Relative density	Not determined.	
Vapour density	Not determined.	
Evaporation rate	Not determined.	
· water:	Fully miscible.	
· Partition coefficient: n-octai	nol/water: Not determined.	
· Dynamic at 20 °C:	1 mPas	
· Kinematic:	Not determined.	
· Solvent separation test:		
Solids content:	0.0 %	
· Other information	No further relevant information available.	

10 Stability and Reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

· Possibility of hazardous reactions

Reacts with various metals.

Develops corrosive gases/fumes.

When diluting, always add acid to water, never vice versa.

Reacts with alkali and metals.

Attacks materials containing glass and silicate.

- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological Information

- · Information on toxicological effects
- · Acute toxicity
- · LD/LC50 values relevant for classification:

7664-38-2 phosphoric acid

Oral LD50 2600 mg/kg (rat)
Dermal LD50 2740 mg/kg (rabbit)

- Primary irritant effect:
- · Skin corrosion/irritation Strong caustic effect on skin and mucous membranes.
- · Serious eye damage/irritation

Strong caustic effect.

Irritating effect.

· Respiratory or skin sensitisation No sensitising effects known.

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· Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· STOT-repeated exposure

7664-38-2 phosphoric acid

Oral NOAEL 410 mg/kg (rat)

12 Ecological Information

- · Toxicity
- · Aquatic toxicity:

7664-38-2 phosphoric acid

LC50 | 138 mg/l (Gambusia affinis)

3.25 mg/l (Lepomis macrochius)

EC50 100 mg/l (Daphnia magna)

- · Persistence and degradability No further relevant information available.
- · Behaviour in environmental systems:
- · Bioaccumulative potential Not known to be bioaccumulative
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Danger to drinking water if even small quantities leak into the ground.

Rinse off of bigger amounts into drains or the aquatic environment may lead to decreased pH-values. A low pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably increased, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.

- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · **vPvB:** Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Must be specially treated adhering to official regulations.

After prior treatment product has to be landfilled or incinerated adhering to the regulations pertaining to the disposal of especially hazardous waste.

- · Uncleaned packaging:
- · Recommendation:

Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning. Packagings that may not be cleansed are to be disposed of in the same manner as the product.

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· Recommended cleansing agents:

Water, if necessary together with cleansing agents.

Diluted caustic solution.

14	Trans	nort	info	rmation
17	Halis	$\omega \omega \iota$	IIIIVI	IIIauoii

· ADG, IMDG, IATA	UN3264
· UN proper shipping name · ADG, IMDG, IATA	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S.
	(PHOSPHORIC ACID, SOLUTION, FLUOROSILICIC ACID)

- · Transport hazard class(es)
- · ADG, IMDG, IATA



8	
· Class · Label	8 Corrosive substances. 8
· Packing group · ADG, IMDG, IATA	II .
· Environmental hazards:	Not applicable.
· Special precautions for user · Hazard identification number (Kemler code): · EMS Number:	Warning: Corrosive substances. 80 F-A,S-B
· Transport in bulk according to Annex II of Marpol and the IBC Code	Not applicable.
· Transport/Additional information:	
· ADG · Limited quantities (LQ) · Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Transport category · Tunnel restriction code	2 E
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	- UN 3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (PHOSPHORIC ACID, SOLUTION, FLUOROSILICIC ACID) 8. II

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15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Australian Inventory of Industrial Chemicals

69011-36-5 Isotridecanol, ethoxylated (≥2.5 EO)

· Standard for the Uniform Scheduling of Medicines and Poisons

None of the ingredients is listed.

· Australia: Priority Existing Chemicals

None of the ingredients is listed.

- · GHS label elements The product is classified and labelled according to the Globally Harmonised System (GHS).
- · Hazard pictograms



GHS05

- · Signal word Danger
- · Hazard-determining components of labelling:

phosphoric acid

. Isotridecanol, ethoxylated (≥2.5 EO)

· Hazard statements

May be corrosive to metals.

Causes severe skin burns and eye damage.

Causes serious eye irritation.

Precautionary statements

Wear protective gloves/protective clothing/eye protection/face protection.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor.

Specific treatment (see on this label).

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- · Directive 2012/18/EU
- · Named dangerous substances ANNEX I None of the ingredients is listed.
- · Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Additional information:

· Relevant phrases

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

· Training hints -

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· Contact:

· Abbreviations and acronyms:

NCEC - National Chemical Emergency Centre (=Carechem24)

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

TRGS: Technische Regeln für Gefahrstoffe (Technical Rules for Dangerous Substances, BAuA, Germany)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative Met. Corr.1: Corrosive to metals - Category 1 Net. Conf. 1. Confosive of metals – Category 1
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1: Skin corrosion/irritation – Category 1
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

* * Data compared to the previous version altered.